

M218/63 enclosure

Translation of the text in drawing R27-1

8 \leftrightarrow straight part

PART II

The form of the horizontal stabiliser mounting tab end is modified according to this drawing to facilitate the installation of the stabiliser.

Inner plate 1.0 mm

The elevator actuating arm is strengthened by welding an enforcement plate of 1.0 mm thickness inside of the arm. The length of the torsion tube is increased by $3 + 3 = 6$ mm.

Reason: At installation of the elevator the arm might be bent sideways by such an extent that the flange is broken.

PART I

FORMER

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Modification of the elevator actuating arm and mounting tab